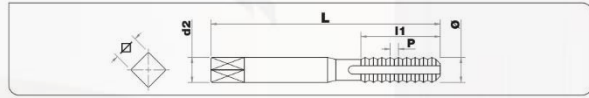


METRIC STRAIGHT FLUTE TAP

HSSE DIN MACHINE TAP STRAIGHT.

9602011



Metal Tapping, Short Chipping Materials.



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²

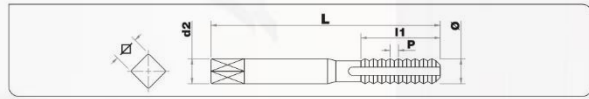
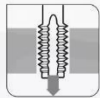
9602011

Ø	P	L	I	d2
M2	0.4	45	8	2.8
M2,5	0.45	50	9	2.8
M2,6	0.45	50	9	2.8
M3	0.5	56	10	3,5
M3,5	0.6	56	11	4
M4	0.7	63	12	4,5
M5	0.8	70	14	6
M6	1	80	16	6
M8	1.25	90	18	8
M10	1.5	100	20	10

METRIC STRAIGHT FLUTE TAP

HSSE DIN MACHINE TAP STRAIGHT FLUTES.

9603011



Metal Tapping, Short Chipping Materials.



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²

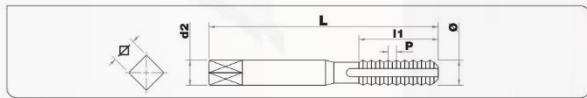
9603011

Ø	P	L	I	d2
M3	0.4	45	8	2.2
M4	0.7	63	12	2.8
M5	0.8	70	14	3.5
M6	1	80	16	4.5
M8	1.25	90	18	6
M10	1.5	100	20	7
M12	1.75	110	22	9
M14	2	10	25	11
M16	2	110	28	12
M20	2.5	140	32	16
M24	3	160	32	18
M30	3.5	180	40	22
M33	3.5	180	40	25
M36	4	200	45	28
M39	4	200	45	32
M42	4.5	200	50	32
M45	4.5	220	50	36
M48	5	250	56	36

METRIC STRAIGHT FLUTE TAP

HSS E DIN MACHINE TAP STRAIGHT FLUTE STEAM NITRIDE FINISH.

9602411



Tap cast iron.



Grey cast iron



SG iron

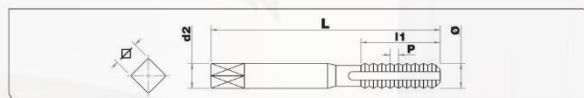
9602411

Ø	P	L	I	d2
M3	0.5	56	10	3.5
M4	0.7	63	12	4.5
M5	0.8	70	14	6
M6	1	80	16	6
M8	1.25	90	18	8
M10	1.5	100	20	10

METRIC STRAIGHT FLUTE TAP

HSS EE [ASP] DIN MACHINE TAP STRAIGHT FLUTE STEAM.

9605411



Tap cast iron. Robustness, accuracy.



Grey cast iron



SG iron

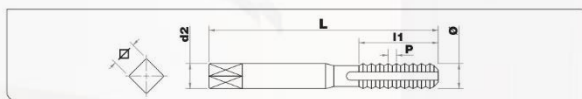
9605411

Ø	P	L	I	d2
M3	0.5	56	10	3.5
M3,5	0.6	56	11	4
M4	0.7	63	12	4.5
M5	0.8	70	14	6
M6	1	80	16	6
M8	1.25	90	18	8
M10	1.5	100	20	10

METRIC STRAIGHT FLUTE TAP

HSS EE [ASP] DIN MACHINE TAPS STRAIGHT FLUTE STEAM.

9606411



Tap cast iron.



Grey cast iron



SG iron

9606411

Ø	P	L	I	d2
M6	1	80	16	4.5
M8	1.25	90	18	6
M10	1.5	100	20	7
M12	1.75	110	22	9
M14	2	110	25	11
M16	2	110	28	12