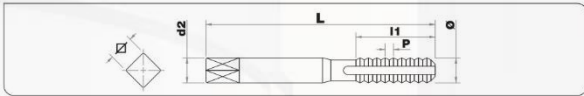


METRIC ROLL TAP

HSSEE [ASP] TIN DIN, ROLL TAPS, FLASHCUT.

960GSH1



Designed for Steels 8%. High Performance.



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²



Steels for heat treatment 700-1400N/mm²

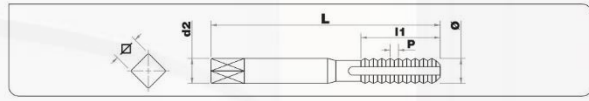
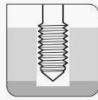
960GSH1

Ø	P	L	I	d2
M3	0.5	56	10	3.5
M4	0.7	63	12	4.5
M5	0.8	70	14	6
M6	1	80	16	6
M8	1.25	90	18	8
M10	1.5	100	20	10
M12	1.75	110	22	9
M14	2	110	25	11
M16	2	110	28	12

METRIC ROLL TAP

HSSEE [ASP] TIN DIN, ROLL TAPS, FLASHCUT, OIL GROOVES.

960IRH



Designed for exotic materials (Inox, Ni/Co, Ti). A > 8%. High Perf.



Steels for heat treatment
700-1400N/mm²



Stainless Steel



Bronze



Ni / Co based special alloys

960IRH

Ø	P	L	I	d2
M3	0.5	56	10	3.5
M4	0.7	63	12	4.5
M5	0.8	70	14	6
M6	1	80	16	6
M8	1.25	90	18	8
M10	1.5	100	20	10
M12	1.75	110	22	9
M14	2	110	25	11
M16	2	110	28	12

METRIC ROLL TAP

HSSEE [ASP] TIN DIN, ROLL TAPS, OIL GROOVES.

960SRH1



Designed for Steels 8%. High Performance.



K3- Nodular and GS Cast iron



P- Ferrous Long Chip Steels

960SRH1

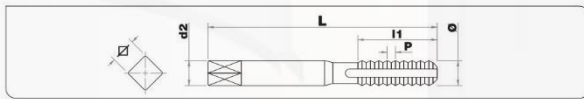
Ø	P	L	I	d2
M3	0.5	56	10	3.5
M4	0.7	63	12	4.5
M5	0.8	70	14	6
M6	1	80	16	6
M8	1.25	90	18	8
M10	1.5	100	20	10
M12	1.75	110	22	9
M14	2	110	25	11
M16	2	110	28	12

METRIC ROLL TAP

HSSE -V3 TIN DIN, ROLL TAPS.

23184

33184



Designed for Steels 8%. High Performance. Over Size Approx (0.03-0.04mm)



Fat aluminium alloys
Aleaciones de aluminio dúctil
Leghe di alluminio grasso



Aluminium alloys Si<10%
Aleaciones de aluminio Si<10%
Leghe di alluminio grasso Si <10%



Aluminium alloys Si>10%
Aleaciones de aluminio Si>10%
Leghe di alluminio Si >10%

23184

33184

Ø	P	L	I	d2
M2	0.4	45	9	2.8
M2.5	0.45	50	9	2.8
M3	0.5	56	11	3.5
M3.5	0.6	56	12	4
M4	0.7	63	12	4.5
M5	0.8	70	16	6
M6	1	80	16	6
M8	1.25	90	18	8
M10	1.5	100	20	10

Ø	P	L	I	d2
M12	1.75	110	24	9
M16	2	110	27	12