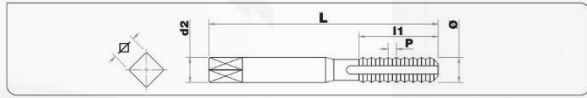


# METRIC FINE STRAIGHT FLUTE TAP

HSSE DIN MACHINE TAP STRAIGHT.

**9602011**



Metal Tapping, Short Chipping Materials.



Heat Treatable Steels <400N/mm<sup>2</sup>



Heat Treatable Steels <700N/mm<sup>2</sup>

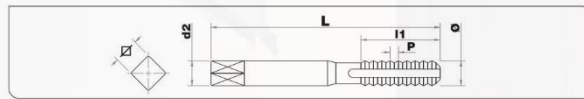
**9602011**

Ø	P	L	l	d2
MF4	0.5	63	10	4.5
MF5	0.5	70	11	6
MF7	0.75	80	16	7
MF8	0.75	90	18	8
MF8	1	90	18	8
MF10	1	100	20	10
MF10	1.25	100	20	10

# METRIC FINE STRAIGHT FLUTE TAP

HSSE DIN MACHINE TAP STRAIGHT FLUTES.

**9603011**



Metal Tapping, Short Chipping Materials.



Heat Treatable Steels <400N/mm<sup>2</sup>



Heat Treatable Steels <700N/mm<sup>2</sup>

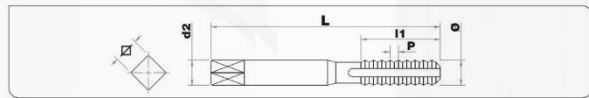
**9603011**

Ø	P	L	I	d2
MF6	0.75	80	12	4.5
MF8	1	90	18	8
MF10	1	90	18	7
MF10	1.25	100	20	7
MF12	1	100	22	9
MF12	1.25	100	22	9
MF12	1.5	100	22	9
MF14	1	100	22	11
MF14	1.5	100	22	11
MF15	1	100	22	11
MF16	1	100	22	12
MF16	1.25	100	22	12
MF16	1.5	110	22	12
MF18	1.5	110	22	12
MF20	1	125	25	14
MF20	1	125	25	16
MF22	1	125	25	18
MF22	1.5	125	25	18
MF24	2	140	25	18
MF25	1.5	140	25	18
MF27	2	140	25	18
MF30	2	150	32	22
MF32	1.5	150	28	28
MF36	1.5	170	32	28
MF40	1.5	170	32	32

# METRIC FINE STRAIGHT FLUTE TAP

HSS E DIN MACHINE TAP STRAIGHT FLUTE STEAM NITRIDE FINISH.

**9602411**



Tap cast iron.



Grey cast iron



SG iron

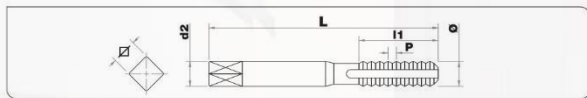
**9602411**

Ø	P	L	I	d2
MF10	1	90	18	10
MF10	1.25	100	20	10

# METRIC FINE STRAIGHT FLUTE TAP

HSS EE [ASP] DIN MACHINE TAP STRAIGHT FLUTE STEAM.

**9605411**



Tap cast iron. Robustness, accuracy.



Grey cast iron



SG iron

**9605411**

Ø	P	L	I	d2
MF8	1	90	18	8
MF10	1	90	18	10

# METRIC FINE STRAIGHT FLUTE TAP

HSS EE [ASP] DIN MACHINE TAPS STRAIGHT FLUTE STEAM.

**9606411**



Tap cast iron.



Grey cast iron



SG iron

**9606411**

Ø	P	L	I	d2
MF8	1	90	18	6
MF10	1	90	18	7
MF12	1.5	100	22	9
MF14	1.5	100	22	11
MF16	1.5	110	22	12