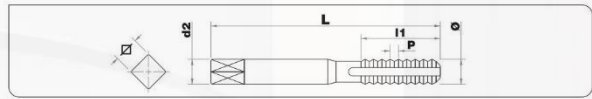


SPIRAL POINT UNF TAP

HSSE DIN MACHINE TAP SPIRAL POINT.

9622021 UNF



Steel tapping < 700 N/mm².



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²



Aluminium alloys

9622021 UNF

Ø	P	L	l	d2
FN°10	32	70	14	6
FN°12	28	80	17	6
F1/4	28	80	16	7
F5/16	24	90	18	8
F3/8	24	100	18	9

SPIRAL POINT UNF TAP

HSSE DIN MACHINE TAP SPIRAL POINT.

9623021 UNF



Steel tapping < 700 N/mm².



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²



Aluminium alloys

9623021 UNF

Ø	P	L	l1	d2
F3/8	24	100	18	7
F7/16	20	100	22	8
F1/2	20	110	25	9
F5/8	18	110	25	12
F3/4	16	125	32	14
F7/8	14	125	32	18
F1"	12	140	32	20

SPIRAL POINT UNF TAP

HSSE-V3 DIN MACHINE SPIRAL POINT WITH BACK CHAMFER.

22129 UNF

HSSE
-V3

STEAM
TREATED

DIN
371



B
FORM

2B

UNF



Multi-application machine tapping.

AB

Steels for heat treatment
200-700N/mm²

C

Heat Treatable Steels <950N/
mm²

H

Austenitic stainless steels

IJ

Cast iron

KLM

Aluminium alloys

P

Composite Plastics

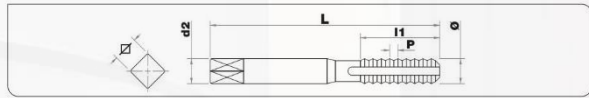
22129 UNF

Ø	P	L	I	d2
N°5	44	56	11	3.5
N°6	40	56	12	4
N°8	36	63	13	4.5
N°10	32	70	15	6
N°12	28	80	16	6
1/4	28	80	17	7
5/16	24	90	20	8

SPIRAL POINT UNF TAP

HSSE -V3 DIN MACHINE SPIRAL POINT WITH BACK CHAMFER.

32129 UNF



Multi-application machine tapping.



Steels for heat treatment
200-700N/mm²



Heat Treatable Steels <950N/
mm²



Austenitic stainless steels



Cast iron



Aluminium alloys



Composite Plastics

32129 UNF

Ø	P	L	I	d2
3/8	24	90	16	7
7/16	20	100	22	8
1/2	20	100	22	9
9/16	18	100	22	11
5/8	18	100	22	12
3/4	16	110	25	14
7/8	14	125	25	18
1"	12	140	28	18