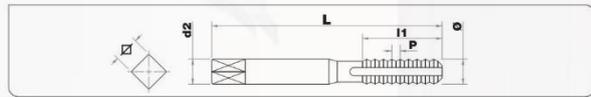


UNF SPIRAL FLUTE TAP

HSSE DIN MACHINE TAP SPIRAL FLUTE 35°.

9622051



Steel tapping < 700 N/mm².



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²



Aluminium alloys

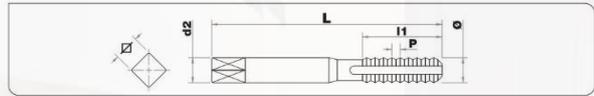
9622051

Ø	P	L	I	d2
N°10	32	70	9	6
1/4	28	80	10	7
5/16	24	90	12	8
3/8	24	100	14	9

UNF SPIRAL FLUTE TAP

HSSE DIN MACHINE TAP SPIRAL FLUTE 35°.

9623051



Steel tapping < 700 N/mm².



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²



Aluminium alloys

9623051

Ø	P	L	I	d2
7/16	20	100	14	8
1/2	20	110	16	9
9/16	18	110	18	11
5/8	18	110	18	12
3/4	16	125	18	14

UNF SPIRAL FLUTE TAP

HSSE -V3 DIN MACHINE SPIRAL FLUTE WITH BACK CHAMFER.

22169 UNF



Multi-application machine tapping.



Steels for heat treatment
700-1400N/mm²



Stainless Steel



Ni / Co based special alloys

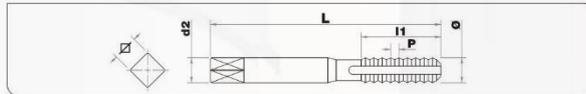
22169 UNF

Ø	P	L	I	d2
N°4	48	56	5	3.5
N°5	44	56	5	3.5
N°6	40	56	6	4
N°8	36	63	8	4.5
N°10	32	70	8	6
N°12	28	80	9	6
1/4	28	80	10	7
5/16	24	90	12	8

UNF SPIRAL FLUTE TAP

HSSE -V3 DIN MACHINE SPIRAL FLUTE WITH BACK CHAMFER.

32169 UNF



Multi-application machine tapping.



Steels for heat treatment
700-1400N/mm²



Stainless Steel



Ni / Co based special alloys

32169 UNF

Ø	P	L	l	d2
3/8	24	90	12	7
7/16	20	100	14	8
1/2	20	100	16	9
9/16	18	100	20	11
5/8	18	100	20	12
3/4	16	110	25	14
7/8	14	125	25	18
1"	12	140	28	18