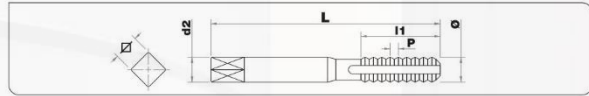


SPIRAL POINT UNC TAP

HSSE DIN MACHINE TAP SPIRAL POINT.

9622021 UNC



Steel tapping < 700 N/mm².



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²



Aluminium alloys

9622021 UNC

Ø	P	L	I	d2
CN°4	40	56	11	3,5
CN°5	40	56	11	3,5
CN°6	32	56	11	4
CN°8	32	63	12	4,5
CN°10	24	70	14	6
CN°12	24	80	14	6
C1/4	20	80	16	7
C5/16	18	90	18	8
C3/8	16	90	18	9

SPIRAL POINT UNC TAP

HSSE DIN MACHINE TAP SPIRAL POINT.

9623021



Steel tapping < 700 N/mm².



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²



Aluminium alloys

9623021

Ø	P	L	I	d2
C1/4	20	80	16	4.5
C5/16	18	90	18	6
C3/8	16	90	18	7
C7/16	14	100	22	8
C1/2	13	110	25	9
C5/8	11	110	28	12
C3/4	10	125	32	14
C7/8	9	140	32	18
C1"	8	160	36	20

SPIRAL POINT UNC TAP

HSSE-V3 DIN MACHINE SPIRAL POINT WITH BACK CHAMFER.

22129 UNC

HSSE
-V3

STEAM
TREATED

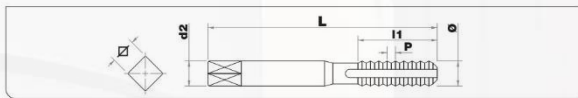
DIN
371



B
FORM

2B

UNC



Multi-application machine tapping.

AB

Steels for heat treatment
200-700N/mm²

C

Heat Treatable Steels <950N/
mm²

H

Austenitic stainless steels

IJ

Cast iron

KLM

Aluminium alloys

P

Composite Plastics

22129 UNC

Ø	P	L	l	d2
CN°4	40	56	11	3.5
CN°5	40	56	11	3.5
CN°6	32	56	12	4
CN°8	32	63	13	4.5
CN°10	24	70	15	6
CN°12	24	80	16	6
C1/4	20	80	17	7
C5/16	18	90	20	8

SPIRAL POINT UNC TAP

HSSE -V3 DIN MACHINE SPIRAL POINT WITH BACK CHAMFER.

32129 UNC

HSSE
-V3

STEAM
TREATED

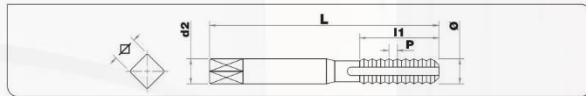
DIN
376



B
FORM

2B

UNC



Multi-application machine tapping.

AB

Steels for heat treatment
200-700N/mm²

C

Heat Treatable Steels <950N/
mm²

H

Austenitic stainless steels

IJ

Cast iron

KLM

Aluminium alloys

P

Composite Plastics

32129 UNC

Ø	P	L	l	d2
3/8	16	100	22	7
7/16	14	100	22	8
1/2	13	110	24	9
9/16	12	110	26	11
5/8	11	110	27	12
3/4	10	125	30	14
7/8	9	140	32	18
1"	8	160	36	18