

UNC SPIRAL FLUTE TAP

HSSE DIN MACHINE TAP SPIRAL FLUTE 35°.

9622051



Steel tapping < 700 N/mm².



Heat Treatable Steels <400N/mm²



Heat Treatable Steels <700N/mm²



Aluminium alloys

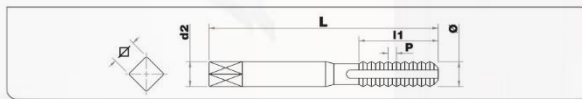
9622051

Ø	P	L	I	d2
N°4	40	56	5	3.5
N°6	32	56	7	4
N°8	32	63	7	4.5
N°10	24	70	10	6
1/4	20	80	12	7
5/16	18	90	12	8
3/8	19	90	14	9

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Heat Treatable Steels <700N/mm²



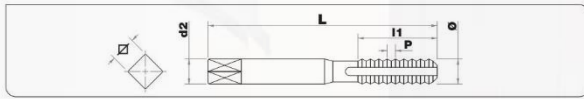
Aluminium alloys

9623051

Ø	P	L	I	d2
5/16	18	90	12	6
3/8	16	90	14	7
7/16	14	100	16	8
1/2	13	110	16	9
9/16	12	110	18	11
5/8	11	110	20	12
3/4	10	125	25	14
7/8	9	140	28	18
1"	8	160	30	20

HSSE-V3 DIN MACHINE SPIRAL FLUTE WITH BACK CHAMFER.

22169 UNC



Multi-application machine tapping.



Steels for heat treatment
200-700N/mm²



Heat Treatable Steels <950N/
mm²



Austenitic stainless steels



Cast iron



Aluminium alloys



Composite Plastics

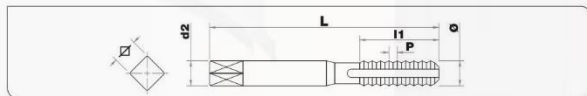
22169 UNC

Ø	P	L	I	d2
N°4	40	56	11	3.5
N°5	40	56	11	3.5
N°6	32	56	12	4
N°8	32	63	13	4.5
N°10	24	70	15	6
N°12	24	80	16	6
1/4	20	80	17	7
5/16	18	90	20	8

UNC SPIRAL FLUTE TAP

HSSE -V3 DIN MACHINE SPIRAL POINT WITH BACK CHAMFER.

32169 UNC



Multi-application machine tapping.



Steels for heat treatment
200-700N/mm²



Heat Treatable Steels <950N/
mm²



Austenitic stainless steels



Cast iron



Aluminium alloys



Composite Plastics

32169 UNC

Ø	P	L	I	d2
3/8	16	100	22	7
7/16	14	100	22	8
1/2	13	110	24	9
9/16	12	110	26	11
5/8	11	110	27	12
3/4	10	125	30	14
7/8	9	140	32	18
1"	8	160	36	18
1 1/8	7	180	40	22
1 1/4	7	180	40	22
1 3/8	6	200	50	28
1 1/2	6	200	50	28
1 3/4	5	200	50	36