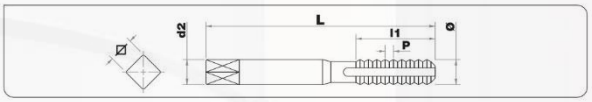
METRIC FINE SPIRAL POINT TAP

HSS ISO MACHINE TAP SPIRAL POINT, WITH BACK CHAMFER.

1050071

HSS | STEAM TREATED | ISO 529

B FORM | 6H | MF



Multi-application machine tapping.

AB Steels for heat treatment 200-700N/mm²

C Heat Treatable Steels <950N/mm²

H Austenitic stainless steels

IJ Cast iron

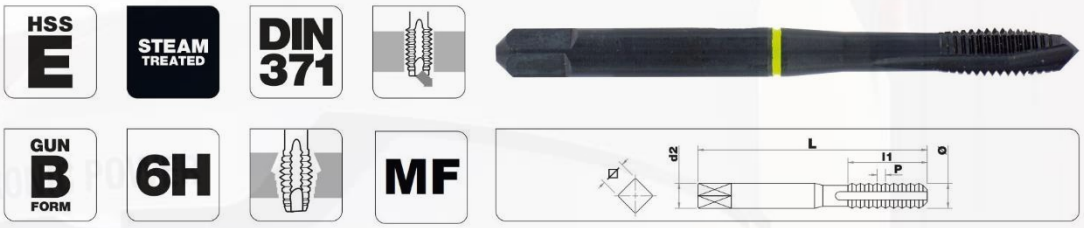
KLM Aluminium alloys

1050071

Ø	P	L	l	d2
MF5	0.5	58	11	5
MF6	0,75	66	14	6.3
MF8	1	69	17,5	8
MF10	1	80	21	10
MF10	1.25	80	21	10
MF12	1,00	89	24	9
MF12	1,25	89	24	9
MF12	1.5	89	29	9
MF14	1.25	90	25	11.2
MF14	1.5	95	30	11.2
MF16	1.5	102	32	12.5
MF18	1.5	104	29	14

METRIC FINE SPIRAL POINT TAP

HSS E DIN MACHINE TAP SPIRAL POINT, WITH BACK CHAMFER. **9602021**



Multi-application machine tapping.

AB Steels for heat treatment 200-700N/mm²

C Heat Treatable Steels <950N/mm²

H Austenitic stainless steels

IJ Cast iron

KLM Aluminium alloys

P Composite Plastics

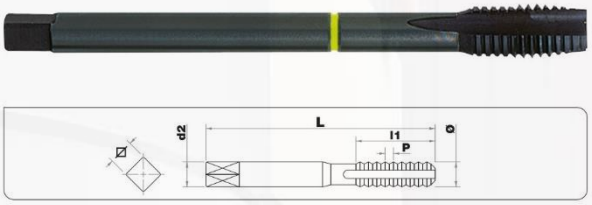
9602021

Ø	P	L	l	d2
MF4	0.5	63	10	4.5
MF5	0.5	70	11,2	6
MF6	0.75	80	14	6
MF8	0,75	90	17,5	8
MF8	1	90	17,5	8
MF10	1	90	21	10
MF10	1.25	100	21	10

METRIC FINE SPIRAL POINT TAP

HSS E DIN MACHINE TAP SPIRAL POINT, WITH BACK CHAMFER.

9603021



Multi-application machine tapping.

AB Steels for heat treatment 200-700N/mm²

C Heat Treatable Steels <950N/mm²

H Austenitic stainless steels

IJ Cast iron

KLM Aluminium alloys

P Composite Plastics

9603021

Ø	P	L	l	d2
MF8	1	90	18	6
MF10	1	90	18	7
MF10	1.25	100	20	7
MF11	1.25	100	20	7
MF12	1	100	22	9
MF12	1.25	100	22	9
MF12	1.5	100	22	9
MF14	1	100	22	11
MF14	1.25	100	22	11
MF14	1.5	100	22	11
MF15	1.5	100	22	11
MF16	1	100	22	12
MF16	1.25	100	22	12
MF16	1,5	110	22	12
MF18	1	110	25	14
MF18	1.5	110	25	14
MF18	2	125	28	14
MF20	1	125	25	16
MF20	1.5	125	25	16
MF20	2	140	25	16
MF22	1.5	125	25	18
MF22	2	140	28	18
MF24	1.5	140	25	18
MF24	2	140	25	18
MF25	1.5	140	25	18
MF26	1.5	140	25	18
MF27	1.5	140	25	18
MF28	1.5	140	28	20
MF30	1.5	150	32	22
MF30	2	150	32	22
MF32	1.5	150	28	22
MF36	1.5	170	32	28
MF36	2	170	32	28
MF36	3	170	32	28

METRIC FINE SPIRAL POINT TAP

HSSEE (ASP) TICN-MP. DIN MACHINE TAPS,SPIRAL POINT, WITH BACK CHAMFER. **960IT21**

Designed for exotic materials (Inox, Ni/CoTi). High Performance.

CDE Steels for heat treatment 700-1400N/mm²

FGH Stainless Steel

ARCo ARNi Ti Ni / Co based special alloys & Titanium

960IT21

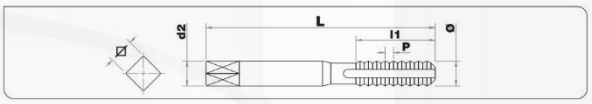
Ø	P	L	l	d2
MF8	1	90	18	8
MF10	1	90	18	10
MF12	1.5	100	22	9
MF14	1.5	100	22	11

METRIC FINE SPIRAL POINT TAP

HSSE TIN DIN MACHINE TAPS, SPIRAL POINT, WITH BACK CHAMFER. **960ST21**

HSS E | TiN COATED | DIN 371/374 376 |

GUN B FORM | 6H | MF |



Designed for Steels < 950 N/mm². High Performance.

A Heat Treatable Steels <400N/mm²

B Heat Treatable Steels <700N/mm²

CDE Steels for heat treatment 700-1400N/mm²

960ST21

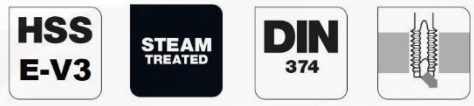
Ø	P	L	l	d3
MF8	1	90	18	8
MF10	1	90	18	10
MF12	1,5	100	22	9
MF14	1,5	100	22	11

METRIC FINE SPIRAL POINT TAP

HSSE -V3 DIN MACHINE TAPS,SPIRAL POINT, WITH BACK CHAMFER.

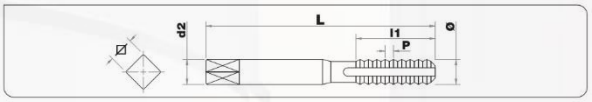
32129

HSS E-V3 | STEAM TREATED | DIN 374



B FORM | 6H

MF



Suface treatment reduces chipping and extends tap life in stainless steels and many other sticky materials.

CDE Steels for heat treatment 700-1400N/mm²

FGH Stainless Steel

ARCo ARNi Ti Ni / Co based special alloys & Titanium

32129

Ø	P	L	l	d2
MF8	1	90	20	6
MF10	1	90	16	7
MF12	1	100	22	9
MF12	1.5	100	22	9
MF14	1.5	100	22	11
MF16	1.5	100	22	12
MF18	1.5	110	25	14
MF20	1.5	125	25	16
MF22	1.5	125	25	18
MF24	1.5	140	28	18