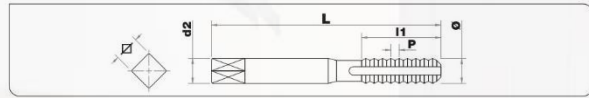


# METRIC FINE SPIRAL FLUTE TAP

HSSE DIN MACHINE TAP SPIRAL FLUTE 35° BACK CHAMFER.

**9603051**



Multi-application machine tapping.



Steels for heat treatment  
200-700N/mm<sup>2</sup>



Heat Treatable Steels <950N/  
mm<sup>2</sup>



Austenitic stainless steels



Cast iron



Aluminium alloys



Composite Plastics

**9603051**

Ø	P	L	I	d2
MF8	1	90	12	6
MF10	1	90	12	7
MF10	1.25	100	14	7
MF12	1	100	14	9
MF12	1.25	100	14	9
MF12	1.5	100	14	9
MF14	1	100	16	11
MF14	1.25	100	16	11
MF14	1.5	100	18	11
MF16	1.5	110	18	12
MF18	1.5	110	18	14
MF20	1.5	125	18	16
MF22	1.5	125	18	18
MF24	1.5	140	18	18
MF30	1.5	150	22	22
MF30	2	150	22	22

# METRIC FINE SPIRAL FLUTE TAP

HSSE DIN MACHINE TAP SPIRAL FLUTE 35° BACK CHAMFER.

**32169**

**HSS**  
E-V3

**STEAM**  
TREATED

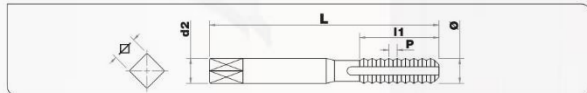
**DIN**  
374



**C**  
FORM



**MF**



Multi-application machine tapping.

**AB**

Steels for heat treatment  
200-700N/mm<sup>2</sup>

**C**

Heat Treatable Steels <950N/  
mm<sup>2</sup>

**H**

Austenitic stainless steels

**IJ**

Cast iron

**KLM**

Aluminium alloys

**P**

Composite Plastics

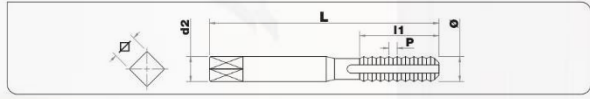
**32169**

Ø	P	L	l1	d2
MF8	1	90	12	6
MF10	1	90	14	7
MF12	1	100	16	9
MF12	1.5	100	14	9
MF14	1.5	100	20	11
MF16	1.5	100	20	12
MF18	1.5	110	22	14
MF20	1.5	125	22	16
MF22	1.5	125	25	18
MF24	1.5	140	22	18

# METRIC FINE SPIRAL FLUTE TAP

HSSE TIN. DIN MACHINE TAPS. SPIRAL FLUTE 35°. FLASHCUT.

**960ST51**



Designed for Steels < 950 N/mm<sup>2</sup>. High Performance.



Heat Treatable Steels <400N/mm<sup>2</sup>



Heat Treatable Steels <700N/mm<sup>2</sup>



Steels for heat treatment 700-1400N/mm<sup>2</sup>

**960ST51**

Ø	P	L	I	d2
MF8	1	90	12	8
MF10	1	90	14	10
MF12	1.5	100	14	9
MF14	1.5	100	18	11

# METRIC FINE SPIRAL FLUTE TAP

HSSEE [ASP] TiCN-MP. DIN SPIRALFLUTE 35° FLASHCUT, BACK CHAMFER.

**960IT51**



Designed for exotic materials [Inox, Ni/Co,Ti]. High Performance.



Steels for heat treatment  
700-1400N/mm<sup>2</sup>



Stainless Steel



Ni / Co based special alloys &  
Titanium

**960IT51**

Ø	P	L	I	d2
MF8	1	90	12	8
MF10	1	90	14	10
MF12	1.5	100	14	9
MF14	1.5	100	18	11

