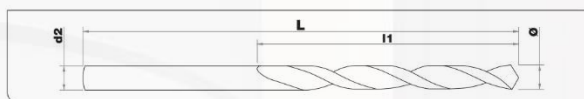


# STUB DRILL

SOLID CARBIDE STUB LENGTH DRILL.

**8240221**



For abrasive materials, good chip clearance.



Steels for heat treatment  
200-700N/mm<sup>2</sup>



Steels for heat treatment  
700-1400N/mm<sup>2</sup>



Stainless Steels



Cast iron



Aluminium alloys



Ni / Co based special alloys &  
Titanium

**8240221**

Ø	d2	L	l1
1	1	30	11
1.1	1.1	30	11
1.2	1.2	30	11
1.3	1.3	30	11
1.4	1.4	30	11
1.5	1.5	30	11
1.6	1.6	38	12
1.7	1.7	38	12
1.8	1.8	38	12
1.9	1.9	38	12
2	2	38	12
2.1	2.1	38	12
2.2	2.2	40	13
2.3	2.3	40	13
2.4	2.4	43	14
2.5	2.5	43	14
2.6	2.6	43	14
2.7	2.7	46	16
2.8	2.8	46	16
2.9	2.9	46	16
3	3	46	16
3.1	3.1	49	18
3.2	3.2	49	18
3.3	3.3	49	18
3.4	3.4	52	20
3.5	3.5	52	20
3.6	3.6	52	20
3.7	3.7	52	20
3.8	3.8	55	22
3.9	3.9	55	22
4	4	55	22
4.1	4.1	55	22
4.2	4.2	55	22
4.3	4.3	58	24
4.4	4.4	58	24
4.5	4.5	58	24
4.6	4.6	58	24
4.7	4.7	58	24
4.8	4.8	62	26
4.9	4.9	62	26
5	5	62	26
5.1	5.1	62	26
5.2	5.2	62	26
5.3	5.3	62	26
5.4	5.4	66	28
5.5	5.5	66	28
5.6	5.6	66	28
5.7	5.7	66	28
5.8	5.8	66	28
5.9	5.9	66	28
6	6	66	28

**8240221**

Ø	d2	L	l1
6.1	6.1	70	31
6.2	6.2	70	31
6.3	6.3	70	31
6.4	6.4	70	31
6.5	6.5	70	31
6.6	6.6	70	31
6.7	6.7	70	31
6.8	6.8	74	34
6.9	6.9	74	34
7	7	74	34
7.1	7.1	74	34
7.2	7.2	74	34
7.3	7.3	74	34
7.4	7.4	74	34
7.5	7.5	74	34
7.6	7.6	79	37
7.7	7.7	79	37
7.8	7.8	79	37
7.9	7.9	79	37
8	8	79	37
8.1	8.1	79	37
8.2	8.2	79	37
8.3	8.3	79	37
8.4	8.4	79	37
8.5	8.5	79	37
9	9	84	40
9.5	9.5	84	40
10	10	89	43
10.2	10.2	89	43
10.5	10.5	89	43
11	11	95	47
11.5	11.5	95	47
12	12	102	51
12.5	12.5	102	51
13	13	102	51
14	14	107	54
16	16	115	58