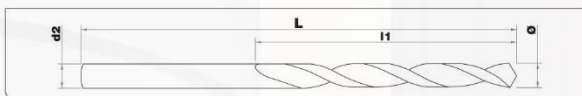


JOBBER DRILL

**TBX 4F | HSSE5 BLADE FULLY GROUND JOBBER LENGTH DRILL.
4 FACET POINT.**

1145611



For austenitic stainless steels



Ferritic stainless steels



Martensitic stainless steels



Austenitic stainless steels

1145611

Ø	d2	L	l1
1	1	34	12
1.1	1.1	36	14
1.2	1.2	38	16
1.3	1.3	38	16
1.4	1.4	40	18
1.5	1.5	40	18
1.6	1.6	43	20
1.7	1.7	43	20
1.8	1.8	46	22
1.9	1.9	46	22
2	2	49	24
2.1	2.1	49	24
2.2	2.2	53	27
2.3	2.3	53	27
2.4	2.4	57	30
2.5	2.5	57	30
2.6	2.6	57	30
2.7	2.7	61	33
2.8	2.8	61	33
2.9	2.9	61	33
3	3	61	33
3.1	3.1	65	36
3.2	3.2	65	36
3.3	3.3	65	36
3.4	3.4	70	39
3.5	3.5	70	39
3.6	3.6	70	39
3.7	3.7	70	39
3.8	3.8	75	43
3.9	3.9	75	43
4	4	75	43
4.1	4.1	75	43
4.2	4.2	75	43
4.3	4.3	80	47
4.4	4.4	80	47
4.5	4.5	80	47
4.6	4.6	80	47
4.7	4.7	80	47
4.8	4.8	86	52
4.9	4.9	86	52
5	5	86	52
5.1	5.1	86	52
5.2	5.2	86	52
5.3	5.3	86	52
5.4	5.4	93	57
5.5	5.5	93	57
5.6	5.6	93	57
5.7	5.7	93	57
5.8	5.8	93	57
5.9	5.9	93	57
6	6	93	57
6.1	6.1	101	63
6.2	6.2	101	63
6.3	6.3	101	63
6.4	6.4	101	63
6.5	6.5	101	63

1145611

Ø	d2	L	l1
6.6	6.6	101	63
6.7	6.7	101	63
6.8	6.8	109	69
6.9	6.9	109	69
7	7	109	69
7.1	7.1	109	69
7.2	7.2	109	69
7.3	7.3	109	69
7.4	7.4	109	69
7.5	7.5	109	69
7.6	7.6	117	75
7.7	7.7	117	75
7.8	7.8	117	75
7.9	7.9	117	75
8	8	117	75
8.1	8.1	117	75
8.2	8.2	117	75
8.3	8.3	117	75
8.4	8.4	117	75
8.5	8.5	117	75
8.6	8.6	125	81
8.7	8.7	125	81
8.8	8.8	125	81
8.9	8.9	125	81
9	9	125	81
9.1	9.1	125	81
9.2	9.2	125	81
9.3	9.3	125	81
9.4	9.4	125	81
9.5	9.5	125	81
9.6	9.6	133	87
9.7	9.7	133	87
9.8	9.8	133	87
9.9	9.9	133	87
10	10	133	87
10.2	10.2	133	87
10.5	10.5	133	87
11	11	142	94
11.5	11.5	142	94
12	12	151	101
12.5	12.5	151	101
13	13	151	101
14	12	160	108
15	12	169	114
16	12	178	120
17	12	184	125
18	12	191	130
19	12	198	135
20	12	205	140